



Dart Aerospace Ltd.
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D3278-041

Job Sheet 183375



5475

Part No: D3278-041

Job Qty: 10 ea

Part Name: Support Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: AOG

Job Created: 9/17/18

Job Tracking No:

Due Date: 9/19/18

Created By: Sonia Quirion

Type: SOLD

Description:

Note: DWG REV C IPP: A 04.04.19 New issue KJ/JLM IPP B 07.08.21 Chg rivet per PAR185 EC Verified by: JLM
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	9/19/18	9/19/18	0.00	0.00	Start Up Small Fab-2	DAS 6	SEP 17 2018
100	Small Fab	10 pcs	9/19/18	9/19/18	0.00	0.40	Small Fab-3	9-89	DAS 30
110	QC	10 pcs	9/19/18	9/19/18	0.00	0.00	QC5	9-89	DAS 30
120	Small Fab	10 pcs	9/19/18	9/19/18	0.00	0.40	Small Fab-3	9-89	DAS 30
130	QC	10 pcs	9/19/18	9/19/18	0.00	0.00	QC5	9-89	DAS 30
140	Packaging	10 pcs	9/19/18	9/19/18	0.00	0.00	Packaging3-1	9-89	SEP 17 2018
150	QC21-SA	10 Ea	9/19/18	9/19/18	0.00	0.00	QC21	21-34	SEP 17 2018

Part Op 100 - Rivet spacers with support as per Dwg D3278.

Descriptions: 110 - QC5- Inspect part completeness to step on W/O

120 - Assemble support as per Dwg D3278. ***DO NOT TIGHTEN BOLTS*** Identify as D3278-041

130 - QC5- Inspect part completeness to step on W/O

140 - Identify as per dwg & Stock Location:

150 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-13A	Bolt	20 Ea (2 ea)	90-Start up Operation	5089302
D2230-1	Mounting Lug	20 Ea (2 ea)	90-Start up Operation	3102981x25080387x1
MS21042L4	Nut	20 Ea (2 ea)	90-Start up Operation	5094597
NAS1149D0463J	Washer	40 Ea (4 ea)	90-Start up Operation	5089299
D3278-1	Support	10 Ea (1 ea)	100-Small Fab	5089576
D3278-2	Support	10 Ea (1 ea)	100-Small Fab	5099567
D3278-3	Spacer	10 Ea (1 ea)	100-Small Fab	5091764
MS20426AD3-6	Rivet	40 Ea (4 ea)	100-Small Fab	FMI 33788-2



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Container No: S110643



Part: D3278-041

Job No: 183375

Serial No/Batch: S110643

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/17/18

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-13A	20	918	0
	D2230-1	20	147	0
	MS21042L4	20	4,202	0
	NAS1149D0463J	40	7,424	0
100-Small Fab	D3278-1	10	160	0
	D3278-2	10	161	0
	D3278-3	10	90	0
	MS20426AD3-6	40	3,560	0
Part Specifications				
Specifications could not be found.				

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